

## CLiQSMART® MR-2 (LP 2120-1)

Processing Aid

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**CLiQSMART MR-2** is a processing and mould release agent for BMC/DMC unsaturated polyester formulations. The additive improves flow behaviour of the compound during moulding and improves mould release properties. It does not cause fogging and may even reduce fogging in moulded BMC parts.

**CLiQSMART MR-2** replaces all traditional release agents such as Zn- or Ca-stearate.

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### Typical values:

Appearance:	Brownish liquid
Viscosity:	ca. 6000 mPa.s
Active Content:	100 %
Density:	ca. 0.97 g/cm <sup>3</sup>

### Level of Use / Incorporation:

**CLiQSMART MR-2** is typically added at loadings between 3-4% based on resin. A loading ladder study is suggested to establish the optimum dosage level.

The additive is best added directly to the unsaturated polyester resin while stirring.

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**CLiQSMART MR-2** should be stored in a cool dry place. The minimum shelf life is 24 months when stored in unopened original packages.

For information on health and safety information, please consult the Material Safety Data Sheet.

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This information is based to best of our knowledge and on test results obtained in our laboratory. It is given in good faith and should only regard as recommendations. No warranty is given, and it is advised to all users to evaluate the products carefully for their intended use. Please also consider all further information, labels, and especially the safety data sheet! For further questions, technical service, and samples, please feel free to contact us.